

**WAC 296-806-46504 Safeguard the point of operation on press brakes.** You must safeguard the point of operation on press brakes by at least one of the following:

- (1) Physical guards.
- (2) Devices.
- (3) One-quarter inch maximum die opening.
- (4) Safe distance safeguarding if **all** of the following apply:
  - (a) Physical barriers and devices such as two-hand controls, holdouts, restraints, and presence sensors, are demonstrated to not be feasible.
  - (b) This safeguarding method is only for one-time fabrication, custom made parts, or small quantity runs of no more than four hours per month.
  - (c) A safety program is provided that includes safe work procedures, training, and supervision to make sure work is performed using safe distance measures.
  - (d) There is no workplace record of injuries from failing to maintain a safe distance.

[Statutory Authority: RCW 49.17.010, 49.17.040, 49.17.050, 49.17.060. WSR 15-24-102, § 296-806-46504, filed 12/1/15, effective 1/5/16; WSR 04-14-028, § 296-806-46504, filed 6/29/04, effective 1/1/05.]