Follow these requirements for machine initiation. (1) You must make sure all of the following occur before starting machines:
   (a) Select "normal" operation mode.
   (b) Safeguards are in place and functioning.
   (c) No workers are within the hazard zones.
   (d) Other proper work practices are followed.
(2) You must make sure in the "jog mode," the machine function is initiated by the operator either:
   (a) During set-up; or
   (b) By threading the material through the forming rolls.
(3) Make sure only assigned test employees perform machine testing and start-up.

[Statutory Authority: RCW 49.17.010, 49.17.040, 49.17.050, 49.17.060. WSR 15-24-102, § 296-806-47002, filed 12/1/15, effective 1/5/16; WSR 04-14-028, § 296-806-47002, filed 6/29/04, effective 1/1/05.]