Provide a shutoff valve. You must provide each steam and airlift hammer with a quick-closing emergency valve in the admission pipeline that is distinctly marked and in a convenient location. This valve needs to be closed and locked in the "off" position when the hammer is being adjusted, repaired, or serviced, or the dies are being changed.

Reference: For requirements about Lockout/tagout (control of hazardous energy), see chapter 296-803 WAC.

[Statutory Authority: RCW 49.17.010, 49.17.040, 49.17.050, 49.17.060. WSR 15-24-102, § 296-806-43020, filed 12/1/15, effective 1/5/16; WSR 04-14-028, § 296-806-43020, filed 6/29/04, effective 1/1/05.]