Follow these requirements for chocolate melting, refining, and mixing kettles.  

1. You must provide a cover to enclose the top of the kettle.  

2. You must make sure the bottom outlet of each kettle is designed so the operator cannot:
   a. Reach in to touch the revolving paddle.  
   b. Come in contact with the shear point between the paddle and the side of the kettle.

[Statutory Authority: RCW 49.17.010, 49.17.040, 49.17.050, 49.17.060. WSR 15-24-102, § 296-806-42558, filed 12/1/15, effective 1/5/16; WSR 04-14-028, § 296-806-42558, filed 6/29/04, effective 1/1/05.]