

**WAC 296-806-40510 Use a work rest for off-hand grinding.**

**EXEMPTION:**

You do not need to use a work rest if:

1. The size, shape, weight or finishing area of the workpiece prevents its use; or
2. Contact with the grinding wheel below the horizontal plane of the spindle is necessary.

- (1) You must use a work rest to support the work.
- (2) You must make sure the work rest is:
  - (a) Rigidly constructed.
  - (b) Adjustable to compensate for wheel wear.
  - (c) Adjusted only when the wheel is stopped.
  - (d) Securely clamped after each adjustment.
  - (e) Kept within one-eighth inch of the wheel.

[Statutory Authority: RCW 49.17.010, 49.17.040, 49.17.050, 49.17.060. WSR 15-24-102, § 296-806-40510, filed 12/1/15, effective 1/5/16; WSR 04-14-028, § 296-806-40510, filed 6/29/04, effective 1/1/05.]