Develop a written permit-required confined space program.

**IMPORTANT:**
- Identify and evaluate the hazards of permit-required confined spaces and the work performed, to assist you in developing your entry program.

**You must:**
- Develop a written program, before employees enter, that describes the means, procedures, and practices you use for the safe entry of permit-required confined spaces as required by this part. Include the following when applicable to your confined space entry program:
  - Documentation of permit entry procedures.
  - Documentation used for alternate entry procedures.
  - How to reclassify permit-required confined spaces to nonpermit spaces.
  - Designation of employee roles, such as entrants, attendants, entry supervisors, rescuers, or those who test or monitor the atmosphere in a permit-required space.
  - Identification of designated employee duties.
  - Training employees on their designated roles.
  - How to identify and evaluate hazards.
  - Use and maintenance of equipment.
  - How to prevent unauthorized entry.
  - How to coordinate entry with another employer.
  - How to rescue entrants.

**Note:** For alternate entry, your written program only needs to meet the requirements of WAC 296-307-648, Employee training, and WAC 296-307-652, Alternate entry procedures, of this part.

**You must:**
- Consult with affected employees and their authorized representatives when developing and implementing all aspects of your permit-required confined space program.
- Make the written program available to employees and their authorized representatives.
- Update your written program as necessary.

[Statutory Authority: RCW 49.17.010, 49.17.040, 49.17.050, 49.17.060. WSR 05-01-166, § 296-307-64602, filed 12/21/04, effective 4/2/05.]